

APPLIANCE LUBRICATION

Innovative solutions for a wide range of applications from connectors to door hinges, from damping greases to food grade lubricants.





Appliance Lubricants



Innovations in Household Equipment

ye develops and manufactures a wide range of oils and greases for the appliance industry. In each piece of household equipment, several components depend upon and function with a lubrication system.

The right lubricant can greatly increase the performance and extend the life of your product. Nye manufactures products intended for lifetime lubrication, meaning the lubricant is going to last the life of the component it lubricates.

The color of the grease can be an important factor, depending on the location of the application. If the component can be seen by the end-user, most likely a clear grease will be selected. Any of Nye's lubricants can also be dyed to suit your needs.

There are many properties in a lubricant that you need to determine before making a choice, such as temperature range, viscosity, compatibility with plastics, color, chemistry, foodgrade approval, etc. Nye engineers are available to help you choose the right lubricant for your application.

Pumps

Nye has a selection of lubricants for all the needs of pumps from assembly aids, sealing materials and compressor fluids. We offer a variety of viscosity grades and the availability of water soluble, water dispersible, and food grade lubricants.

| Nye Products | Туре | Temp Range (°C) | Benefits |
|----------------------------|-----------------|--------------------|---|
| Synthetic Oil 167A | PA0 | -60 to 100 | Low friction oil for com- pressor pumps |
| NyoGel® 730F | Poly- glycol | -15 to 100 | Heavy viscosity, friction reduction between plastic parts & elastomers |
| NyoGel® 752 | Poly- glycol | -30 to 100 | Semi-fluid water dispers- ible polyglycol/silica grease for assembly aid |
| NyoGel® 760FG | PA0 | -40 to 135 | Excellent resistance to water, food grade |
| Fluorocarbon Gel 880-FG | Sili- cone | -40 to 200 | High viscosity, wide temperature, low torque, excellent water resis- tance, food grade |

Electrical Switches

Grease for sliding electric switch contacts must meet demands similar to those of other mechanical sliding surfaces: film strength, appropriate low and high temperature fluid range and stay-in-place capability. A switch grease's ability to prevent wear is also critical. Wear debris creates two problems. It can inhibit current flow when the contact is closed, increasing millivolt (mV) drop. When the contact is open, conductive wear debris can cause open circuit resistance (OCR) problems. In either case, switch performance is compromised. When selecting a switch grease, note that the viscosity of the base oil should complement the contact force of the switch. Low current/low contact force applications require lighter base oils. High current/high contact force applications benefit from more viscous base oils.

| Nye Products | Туре | Temperature Range (°C) | Benefits |
|-----------------|------------------|---------------------------|---|
| Rheolube™ 362HT | PA0 | -54 to 125 | Rust inhibited Plastic compatible |
| Rheolube™716 HT | Poly- olester | -54 to 175 | Withstand extended high tempera- ture exposure Fortified to reduce noise and wear |
| Uniflor™ 8511 | PFPE | -50 to 225 | High Temperature Excellent thermo-oxidative stability Resistance to contact with soap & detergent |

Food-Grade Applications

Nye's synthetic food-grade lubricants have been approved and registered by the National Sanitation Foundation (NSF) for use in and around food processing areas. They meet the Nonfood Compound H-1 guidelines for incidental food contact. All raw materials in these lubricants conform to Food and Drug Administration (FDA) CFR Title 21. They are non toxic, odorless, colorless, and tasteless.

| Nye Products | Туре | Temperature Range (°C) | Benefits |
|----------------------------|------------|---------------------------|--|
| <u>PG-44A-FG</u> | Polybutene | 20 to 120 | Extreme heavy viscosity grease for mechanical damping |
| NyoGel® 670F | me | | Medium viscosity grease for mechanical devices, good low temp performance |
| Fluorocarbon Gel 800 | Ester | -35 to 150 | Medium viscosity, EP fortified, rust inhibited, low torque, wear reduction |
| UniFlor™ 8512- FG | PFPE | -50 to 225 | Wide temperature medium vis- cosity grease, chemically inert |
| Fluorocarbon Gel 880-FG | Silicone | -40 to 200 | High viscosity, damping grease, good for wear performance |
| UniFlor™ 8931 | PFPE | -70 to 250 | Low torque, wide temperature capability, chemically inert |

Adding Value and Performance to your application

Connectors

Nye's connector lubricants can be divided into two general classes: lubricants for noble and non-noble metal contacts and connector assemblies. For noble metals, fluoroethers (PFPE) are the lubricants of choice. They withstand extreme temperatures, resist aggressive chemicals and solvents and protect the plated surface during initial mating and future mating cycles of the connector. For non-noble connectors, synthetic hydrocarbons provide excellent film strength, broad temperature serviceability, and protection against fretting corrosion.

| Nye Products | Туре | Temperature Range (°C) | Benefits |
|---------------------|------------------------------|---------------------------|--|
| NyeTact® 502J-20-UV | PAO Dispersion | -40 to 120 | Dispersion suitable for dip, brush and spray application methods |
| NyoGel® 760G | PA0 | -40 to 135 | Clear grease, good water resistance |
| RheoTemp® 761G | PAO/Alkylated Naphthalene | -40 to 175 | High temperature performance, insertion force reduction, copper deactivator |
| Uniflor™ 8511 | PFPE | -50 to 225 | High temperature, excellent thermo-oxidative stability, resistance to any soap, bleach & detergent |
| Uniflor™ 8917 | PFPE | -70 to 225 | High temperature, excellent insertion force reduction, long term contact protection |

Hinges and Handles

Lubricants and more specifically damping greases are used on hinges and handles to control motion, noise and "feel". Most grease is used to lower resistance. The measured stiffness of damping grease increases resistance and is used to "smooth out" motion and bring a quality feel to plastic-on-plastic parts.

| Nye Products | Туре | Temperature Range (°C) | Color | Benefits |
|-----------------------------|------|---------------------------|------------------|--|
| Rheolube™363HT | PA0 | -50 to 125 | Tan | Rust inhibited Good general purpose grease |
| NyoGel® 774 Series | PA0 | -30 to 120 | Clear or dyed | Great for damping applications Reduce noise and vibration |
| Fluorocarbon Gel 868 Series | PA0 | -40 to 125 | White | Wide range of viscosities Minimal change in damping characteristics with temperature |
| Uniflor™ 8512 | PFPE | -50 to 225 | White | High temperature Resist harsh chemicals, bleach and detergent |

Seals

Lubricants on seals can be applied for two reasons; leakage prevention or assembly aid during manufacture. Heavy viscosity silicone greases are recommended for reducing leakage. They exhibit excellent water resistance.

| Nye Products | Туре | Temperature Range (°C) | Water Washout (ASTM D-1264) | Benefits |
|-----------------------|------------------------|---------------------------|--------------------------------|---|
| NyeFilm® 501F | PTFE Dryfilm | -40 to 250* | N/A | Assembly aid lubricant, water soluble & environmentally friendly, insertion force reduction |
| Fluorocarbon Gel 835C | Dimethyl Sili- cone | 0 to 200 | 0.50% (60 min @ 40°C) | Very heavy viscosity, excellent oxidative and thermal stability |
| Fluorocarbon Gel 880 | Dimethyl Sili- cone | -40 to 200 | 0.25% (60 min @ 80°C) | Excellent water resistance, wide temperature range |
| Uniflor™ 8521 | PFPE | -45 to 225 | 0.12% (60 min @ 80°C) | Detergent, soap & bleach resistance Excellent plastic and elastomer compatibility |

Bearings

Nye offers a wide range of bearing lubrication solutions, from impregnating oils for sintered bearings to ultrafiltered greases for rolling element bearings. Nye impregnating oils are designed to promote film formation, to counteract the otherwise lubricant starved, mixed film and boundary conditions which are common with porous metal bearings. Greases lubricate rolling bearings by bleeding a small amount of oil out of the "reservoir" of the grease thickener and into the raceway. The oil provides the elastohydrodynamic lubricating film needed to reduce friction and wear. Greases can also serve as effective seals to protect bearings from contaminants and moisture.



| Nye Products | Туре | Temperature Range (°C) | Four-Ball Wear Scar (ASTM D-2266) | Applications |
|----------------------------|-------------|---------------------------|---|---|
| Synthetic Oil 181B | PA0 | -40 to 125 | 0.63 mm (600 RPM, 40 kg, 25°C) | Plastic compatible, light viscosity oil for sintered bearings |
| Rheolube™ 374C | PA0 | -40 to 150 | 0.66 mm (1200 RPM, 40 kg, 75°C) | Light load, high speed bearings |
| Rheolube [™] 716A | Polyolester | -54 to 150 | 0.67 mm (1200 RPM, 40 kg, 75°C) | Low torque, instrument and small motor |
| UniFlor™ 8771 | PFPE | -50 to 250 | 0.56 mm (1200 RPM, 20 kg, 25°C) | Wide temperature bearings in extreme environments |

Gear Motors and Gear Boxes

Utilizing various synthetic base oils and gellants, Nye's lubricants not only minimize friction but can inhibit wear and corrosion, dampen noise and control free motion. They can meet broad temperature requirements without oxidizing or evaporating. And they can provide manufacturers of today's appliances with an "edge" that will increase the performance and life of their products.

| Nye Products | Туре | Temp. Range (°C) | NLGI Grade (ASTM D-217) | Benefits |
|-------------------|------|---------------------|-----------------------------------|---|
| Rheolube™ 368AX-1 | PA0 | -20 to 125 | 2 | Rust inhibited, tackifier, EP fortified Intended for highly loaded gear applications |
| NyoGel® 792D | PA0 | -30 to 125 | 00 - 000 | EP fortified grease intended for gear trains, gear motors and worm and planetary gears |
| UniFlor™ 8531 | PFPE | -40 to 225 | 2 | Wide temperature capability, excellent plastic and elasto- mer compatibility, resistance to aggressive chemicals |

Slides and Rails

With the variety of synthetic oils, functional fluids, gellants, gellation processes and additives now available, lubricants can be formulated to minimize friction; inhibit wear, rust, and corrosion; stay in place; enhance lubricity; dampen noise; control free motion; meet broad temperature requirements without oxidizing or evaporating — or any combination of these qualities.

| Nye Products | Туре | Temp. Range (°C) | Four-Ball Wear Scar (ASTM D-2266) | Benefits |
|-----------------|------|---------------------|---|--|
| Rheolube™ 363HF | PA0 | -50 to 125 | 0.65 mm (1200 RPM, 40 kg, 75°C) | Fortified with PTFE to reduce friction, rust inhibited |
| Rheolube™ 723GR | PA0 | -40 to 125 | 0.65 mm (600 RPM, 40 kg, 25°C) | Rust inhibited and fortified for enhanced film strength |
| NyoGel® 744F-MS | PA0 | -40 to 125 | 0.71 mm (1200 RPM, 40 kg, 75°C) | EP & PTFE fortified, rust inhibited, good water resistance |



12 Howland Road Fairhaven, MA 02719 USA Ph: +1.508.996.6721

E-mail: contact@nyelubricants.com

